SPF® Anvil Steel Pipe Nipples

ASC Engineered Solutions™

Standard Welded
Steel Pipe Nipples

Material Specifications
Dimensional: ASTM A733
Material: ASTM A53 Type F or Type E
Galvanizing: Hot Dip Galvanizing*
Threading: **NPT per ASME B 1.20.1

*Galvanized nipples are manufactured from pipe coated on the inside and outside by hot dip process.

**British Standard threading per BS 2 1 available upon request.

ASC Engineered Solutions™ is the only manufacturer where you can combine your import and U.S. Manufactured product requirements.

- Ends are cut square to the central axis. All burrs on the inside are removed. The ends of the pipe nipples are chamfered on the outside at an angle of 35°+/– 10° to the central axis.
- Pipe nipples are threaded on both ends with standard NPT tapered threads. Threads are right hand on both ends.

Also Available:

- Ready Cut Pipe, Standard – Schd. 40 (black and galvanized Pipe Size: ½", ¾", 1", 1¼", 1½", 2"
  Pipe Length: 8", 24" 30", 48", 60", 72"
- "66" Packs, Standard – Schd. 40 (black and galvanized) Nipple Size: ½", ¾", 1", 1¼", 1½", 2"
- Single Run Nipple Packs (black and galvanized) Pipe Size: ½", ¾", 1", 1¼", 1½", 2"

Standard Welded

Pipe Size	Pipe O.D.	Length Close	Pipe Nipple Lengths (Black and Galvanized)															
in	in	in																
⅛	.405	¾	1½	2	2½	3	3½	4	4½	5	5½	6	7	8	9	10	11	12
¼	.540	⅜	1½	2	2½	3	3½	4	4½	5	5½	6	7	8	9	10	11	12
⅜	.675	1	1½	2	2½	3	3½	4	4½	5	5½	6	7	8	9	10	11	12
½	.840	1⅛	1½	2	2½	3	3½	4	4½	5	5½	6	7	8	9	10	11	12
¾	1.050	1⅜	1½	2	2½	3	3½	4	4½	5	5½	6	7	8	9	10	11	12
1	1.315	1½		2	2½	3	3½	4	4½	5	5½	6	7	8	9	10	11	12
1¼	1.660	1⅝		2	2½	3	3½	4	4½	5	5½	6	7	8	9	10	11	12
1½	1.900	1¾		2	2½	3	3½	4	4½	5	5½	6	7	8	9	10	11	12
2	2.375	2			2½	3	3½	4	4½	5	5½	6	7	8	9	10	11	12
2½	2.875	2½				3	3½	4	4½	5	5½	6	7	8	9	10	11	12
3	3.500	2⅝				3	3½	4	4½	5	5½	6	7	8	9	10	11	12
4	4.500	2⅞						4	4½	5	5½	6	7	8	9	10	11	12
6	6.625	3⅛						4	4½	5	5½	6	7	8	9	10	11	12

PROJECT INFORMATION	APPROVAL STAMP
Project:	Approved
Address:	Approved as noted
Contractor:	Not approved
Engineer:	Remarks:
Submittal Date:	
Notes 1:	
Notes 2:	